MERITSUN[®]









Preface

The manual is intended to provide detailed information of product information, installation, application, trouble shooting, precautions and maintenance of the energy storage system. Please read this manual carefully and follow all safety precautions seriously before any moving, installation, operation and maintenance to ensure correct use and high performance of operation on the machine.

The use of the energy storage system must comply with local laws and regulations on grid-tied power generation.

The manual needs to be kept well and be available at all times.

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There may be data deviation because of product improving. Detailed information is in accordant with the final product.

Content

Preface	
Content	
1. Safety precautions	4
1.1 Warning Signs	6
1.2 Safety Guide	
1.3 Transportation and installation	
1.4 Maintenance and replacement	9
2. Product overview	
2.1 Product appearance	10
2.2 Dimensions and weight	10
3. Product overview	11
3.1 Product appearance	11
3.2 Key component description	
3.3 Accessories list	
3.4 Safety Guide	
4. Installation tools	16
4.1 Installation tools	
4.2 AC Input/Output Connection	18
4.3 PV Connection	19
5. LCD Setting and Display	19
5.1 Operation	21
5.2 LED Indicator	22
5.3 Display Information	34
5.4 Operating Mode Description	37
5.5 Warning Code	40
5.6 Trouble Shooting	41





Content

6. WiFi Monitor	46
6.1 Connection between inverter and CubeWiFi module	46
6.2 Download APP	47
6.3 Registration and Adding Datalogger	49
6.4 Add your solar inverter (CubeWiFi box) into your "PVbutler" account	48
6.5 Connect Your Solar Inverter to the Your Local WiFi Network	49
6.6 Start Morntoring Your Solar System	50
6.7 Add/Check/Configure/Delete Your Solar System	50
6.8 Reset CubeWiFi to Factory Settings	51

1. Information on this Manual

Validity

This manual is valid for the following devices: MeritSun All-in-One Powerwall 2 M5000E / M10000E / M3500U

Scope

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations.

Target Group

This document is intended for qualified persons and end users. Tasks that do not require any particular qualification can also be performed by end users. Qualified persons must have the following skills:

- Knowledge of how a MeritSun All-in-One Powerwall 2 works and operates
- · Training in how to deal with the dangers and risks associated with installing and using electrical devices and installations
- · Training in the installation and commissioning of electrical devices and installations
- Knowledge of the applicable standards and directives
- Knowledge of and compliance with this document and all safety information

Safety Instructions



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

Energy storage integrated machines are designed and tested strictly in accordance with relevant international safety standards. As an electrical and electronic device, all relevant safety regulations must be strictly complied during installation, operation, and maintenance. Incorrect use or misuse may result in:

- Injury to the life and personal safety of the operator or other people.
- Damage to the machine or other property belonging to the operator or other people.
- · This chapter mainly various warning symbols in operation manual and provides safety instructions for the installation, operation, maintenance and use of energy storage integrated machines. Statement



Safety Instructions

Our company shall not be liable for any consequence caused by any of the following events.

- · Damage caused by transportation.
- The storage conditions do not meet the requirements specified in the manual, resulting in damage.
- · Incorrect storage, installation, and use.
- Unqualified personnel install and operate the machine.
- · Failure to comply with the operation instructions and safety precautions in this manual.
- · Operate in extreme environments which are not covered in this manual.
- Exceed the operation range of parameters that specified in the technical specification.
- · Unauthorized dis-assembly, modification, or modification of the software code.
- Device damage caused by abnormal natural environment (force majeure, such as lightning strikes, earthquakes, fires, storms, etc.)
- · Warranty expiration without extension of the warranty service.
- · Installation or use in environment which are not specified in related international standards

Features

- · MPPT solar charge controller
- Pure sine wave AC output
- · Overload, short circuit and deep discharge protection
- · Configurable AC/ solar input priority via LCD setting
- · Compatible to mains voltage or generator power
- WIFI/ GPRS remote monitoring (optional)



1.1 Warning Signs

Warning signs are used to warn you about the conditions that may cause severe injury or damage to the device. They instruct you to exercise caution to prevent danger. The following table describes the warning signs used in this manual.

Sign	Name	Description	Abbreviation
Danger	Danger	Serious physical injury or even death may occur if related requirements are not followed.	A
Warning	Warning	Physical injury or damage to the devices may occur if related requirements are not followed.	\triangle
Forbid	Electric Discharge	Damage may occur if related requirements are not followed.	©
Hot Side	Hot Side	Sides of the device may become hot. Do not touch	
Attention	Attention	Steps to take for ensuring the proper running of the device.	Attention

Safety Guide

	After receiving this product, first confirm the product package is intact. If any question, contact the logistic company or local distributor immediately.
A	 The installation and operation of the machine must be carried out by professional technicians who have received professional training, and thoroughly familiar with all the contents in this manual and the safety requirements of the electrical system.
	 Do not carry out connection/disconnection, unpacking inspection and unit replacement operations on the machine when power source is applied. Before wiring and inspection, users must confirm the breakers on DC and AC side of inverter are disconnected and wait for at least 5 minutes.
^	Ensure there is no strong electromagnetic interference caused by other electronic or electrical devices around the installation site.
<u> </u>	Do not refit the machine unless authorized.
	All the electrical installation must conform to local and national electrical standards
	Do not touch the housing of the machine or the radiator to avoid scald as they may become hot during operation
\triangle	Ground with proper technical before operation





1.2 Safety Guide



Do not open the surface cover of the machine unless authorized. The electronic components inside the machine are electrostatic sensitive. Do take proper anti-electrostatic measures during authorized





The machine needs to be reliably grounded.





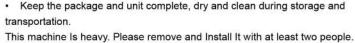


Ensure that DC and AC side circuit breakers have been disconnected and wait at least 5 minutes before wiring and checking.

Note: Technical personnel who can perform installation, wiring, commissioning, maintenance, troubleshooting and replacement of the energy storage inverters must meet the following require-

- Operators need professional training.
- Operators must read this manual completely, and master the related safety precautions.
- Operators need to be familiar with the relevant safety regulations for electrical systems.
- Operators need to be fully familiar with the composition and operating principle of the entire energy storage system, and related standards of the countries/regions in which the project is located.
- · Operators must wear personal protective equipment.

1.3 Transportation and installation



- , lb ensure the normal and safe operation of the energy storage integrated machine and avoid personal injury, please select proper handling and installation tools, and take mechanical protection measures to protect personal safety such as wearing smashing shoes, coverall and so on.
- · Only qualified electricians are allowed to install the machine.
- · Do not put and install the machine on or close to flammable or explosive materials.
- . Do not install the machine in a place where children and ottier people can easily
- · Ib avoid a risk of electric shock, please remove rings, bracelets, and other metal jewelry on your hands before installation and electrical connection.
- · The solar cell modules exposed to the sunlight may generate dangerous voltage. Users must cover the cell modules with fully light shading materials before electrical connection.
- . The Input voltage of the machine should not exceed the maximum Input voltage, otherwise damage may occur.
- · The machine is not suitable for the positive or negative grounding s 玲terns of solar cell modules.
- Ensure the proper grounding of the Inverter.
- Ensure reliable installation and electrical connection.

Note: Our Hybrid inverter machine are only for crystalline silicon solar modules.

Grid-tied operation



- * Only qualified electricians are allowed to operate the machine under the permission of local power departments.
- *All electrical connections must meet the electrical standards of the countries/regions in which the project is located.
- *Ensure reliable installation and electrical connection before operation.
- *Do not open the cover of the machine when the machine is working or any circuit is connecting to the machine.

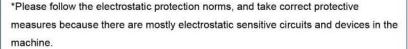




1.4 Maintenance and replacement

*Only qualified electricians are allowed to perform the maintenance, inspection, and component replacement of the machine.

- * Please contact the distributor or manufacturer for maintenance.
- * In order to avoid irrelevant personnel from entering the maintenance area during maintenance, temporary warning signs must be placed to warn non-professionals to enter or use fence for isolation.
- *Before carrying out any maintenance operations, all input power to the machine must be disconnected first, and wait for at least 5 minutes until the internal partsof the machine are fully discharged.



*Do not use parts and components not provided by our company during maint nance.

*Restart the machine after eliminating the faults and problems which may affect the safety and performance of the machine.

*Do not get close to or touch any charged metal conductor parts of the grid or running system, otherwise electric shock or fire may occur. Please do not ignore the warning icons and instructions with "electric shock".

1.4 Maintenance and replacement



*Do not dispose of the machine together with household waste. The user has the responsibility and obligation to send it to the designated organization for recycling and disposal.

2. Products modules

Product name	Model	Rated output power (W)
	Single phase (L, N, and PE)	200
	5kW	5000
Single-phase energy storage integrated machine	10kW	10000
	5kW-US	3500

2.1 Dimensions

Model	H(mm)	W(mm)	D(mm)
M5000E (5kw/5kwh)	1200	535	190
M10000E (5kw/10kwh)	1600	535	190
M3500U (3kw/5kwh)	1200	535	190





3. Product overview

M5000E/M3500U 5kwh MeritSun Powerwall 2

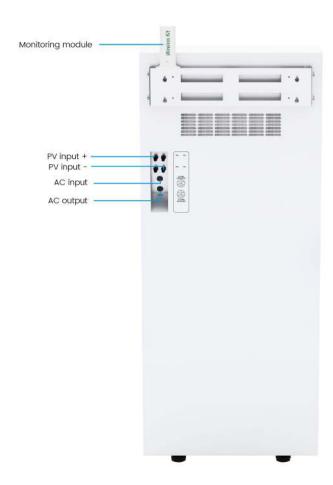
This chapter mainly describes the appearance, packaging accessories and other information of energy storage integrated machines.

3.1 Product appearance





3.1 Product appearance





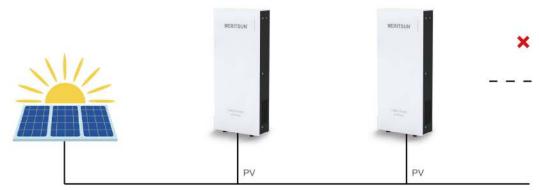


3.3 Accessories list

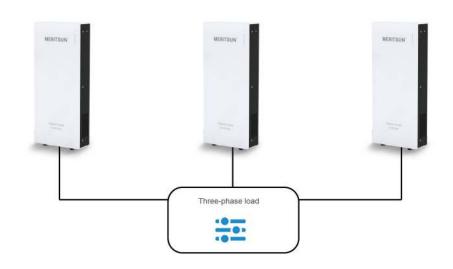


NO	Name	
А	MC4 terminal	
В	MC4 terminal	
С	MC4 terminal	
D	M10*40 hex assembling bolts	
Е	Monitoring module	
F	AC terminal	

3.4 Safety Guide



Single PV string cannot connect to muti-inverters

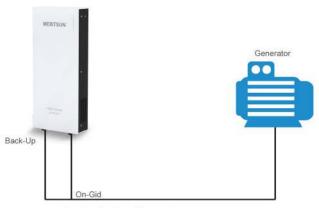






3.4 Safety Guide





On-grid or back-up side cannot connect any ac generator

4.0 Installation tools

Installation tools

Species	Tools and instruments			Tools and instruments		
	Impact drill (bit 10mm)	Steel tape	00			
Installation	Torque socket wrench (sleeve opening:13mm, suitable for M8)	Hot air heating gun				
		Markey	Safety goggles			
	safety shoes	Safety gloves	, 0.00			

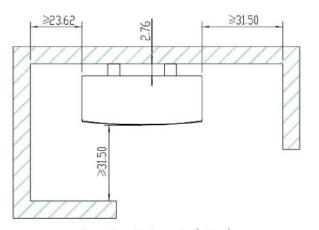


Figure 4.2 Installation spacing (unit : IN)
In order to ensure good ventilation of the energy storage integrated machine, please reserve enough installation spacing around the machine during installation.



4.1 Installation tools





4.2 AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A for 5KVA.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
5KVA	8 AWG	1.4~ 1.6Nm

CAUTION: Important

17

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with time-delay function before installation. Otherwise, this off grid solar inverter will trigger overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.







4.3 PV Connection

CAUTION!! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A for 5KVA.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
5KVA	8 AWG	1.4~ 1.6Nm

4.3 PV Connection

Model	Typical Amperage	Cable Size	Torque Value
5KVA	80A	6 AWG	1.4~ 1.6Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode		
INVERTER MODEL	5KVA	
Batty Voltage	48V	
Max. PV Array Open Circuit Voltage	145Vdc max	
PV Array MPPT Voltage Range	60~115Vdc	
Min. battery voltage for PV charge	34Vdc	

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- 2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.
- 3. Make sure the wires are securely connected.

The default off-grid mode of powerwall 2 is factory default.

If you need to set the inverter, please refer to the operation as follows

5. LCD Setting and Display

Setting Program: Please refer to Program 23

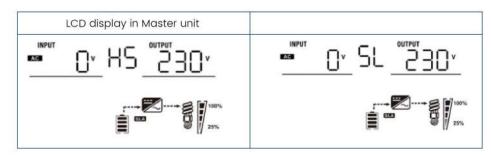
Parallel in single phase

Step 1: Check the following requirements before commissioning:

- · Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 23 of each unit. And then shut down all units. NOTE: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.



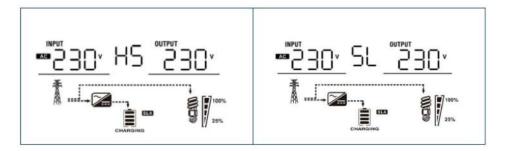
NOTE: Master and slave units are randomly defined.

LCD display in Slave unit

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display warning 15.





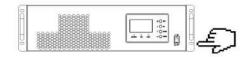


Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

5.1 Operation

Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/out-put power information.

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- Function buttons



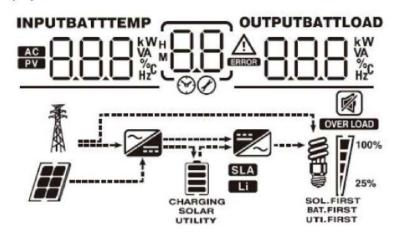
5.2 LED Indicator

LED In	dicator		LED Indicator
× 40 / 26 1400	1 53	Solid On	Output is powered by utility in Line mode.
*AC/**INV	Green	Flashing	Output is powered by battery or PV in battery mode.
¥ cuc		Solid On	Battery is fully charged.
☀ CHG	Green	Flashing	Battery is charging.
A FAILLT	D1	Solid On	Fault occurs in the inverter.
▲ FAULT	Red	Flashing	Warning condition occurs in the inverter.

Function Buttons

Button	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons







Icon	Function Descrintion		
nput Source Infor	matio		
AC			
PV	Indicate input voltage, input frequency, PV voltage, battery voltage and		
	8.8.Bi charger current.		
Configuration Pro	gram and Fault Information		
88	Indicates the setting programs.		
884	Indicates the warning and fault codes. Warning: flashing with warning code. Fault:lighting with fault code		
Output Informatio	n		
OUTPUTBATTLOAD	Indicate output voltage, output frequen current.	cy, load percent, load in VA, load inWatt and discharging	
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.		
SOLAR	These two signs indicate the charge priority. SOLAR indicates solar first. SOLAR UTILITY indicate utility first. SOLAR blinking indicates solar only; SOLAR and UTILITY UTILITY both on indicates combined charging.		
In AC mode, it will pres	ent battery charging status.		
Status	Battery voltage	Battery voltage	
Constant	<2V/cell	4 bars will flash in turns.	
Current mode /	2 ~ 2.083V/cell	Bottom two bars will be on and the other two bars will flash in turns	
Voltage mode	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns	
	2.167 V/cell	Bottom two bars will be on and the other two bars will flash in turns	
	- L	1	

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
50% > Load > 20%	1.8 ~ 1.883V /cell	
	> 1.883 V /cell	
	< 1.817V/cell	
	1.817v/cell ~ 1.9v/cell	
	1.9 ~ 1.983V/cell	
	> 1.983	
	< 1.867V /cell	
Load< 20%	1.867V /cell ~ 1. 95V /cell	
	1.95 ~ 2.033V /cell	
	> 2.033	





OVERLOAD	Indicates overload.				
3 🗐 100%	Indicates the	e load level by 0-24%,	25-49%, 50-74% and	d 75-100%.	
25%	0%~24%	25%~49%	50%~74%	75%~100%	
25%	[]	[/	7	7	
青	Indicates unit conn	ects to the mains.			
	Indicates unit connects to the PV panel.				
BYPASS	Indicates load is supplied by utility power.				
	Indicates the utility charger circuit is working				
==	Indicates the DC/AC inverter circuit is working.				
SOL.FIRST BAT.FIRST UTI.FIRST	These three signs indicate the output priority. SOL.FIRST indicates solar first. BAT.FIRST BAT.FIRST indicates battery first. UTT.FIRST indicates utility first.				
ute Operatio	n				
ute Operatio	Indicates unit alarn	n is disabled			

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN"

button to select setting programs. And then press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs

Program	Description	Setting Option	
	Output source priority: To config- ure load power	Solar first	الم الم
		If solar energy is not solar energy is not solar energy same time. Utility products any one condition ha	, is not available age drops to either low-level warning
01		Utility first (default)	0 [©] l NFl
	source priority		ver to the loads as first priority. ergy will provide power to the loads er is not available.
		SBU priority	0 ₀ l 56U
		If solar energy is not su loads, battery energy v same time. Utility provi	power to the loads as first priority. Ifficient to power all connected will supply power to the loads at the des power to the loads only when so either low-level warning voltage program 12.





Setting Programs

02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	48V 5KVA model: default 6 selected in Program 5, this	A 50A, 10A~140A settable (If Li is program can't be set up)
		Appliance (default)	If selected, acceptable AC input voltage range will be within 90~280VAC
03	AC input voltage range	O3 UPS	If selected, acceptable AC input voltage range will be within 170~280VAC
		O3 GEN	If selected, acceptable AC input voltage range will be within 90~280VAC
04	Power saving mode enable/disable	Saving mode disable (default)	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
5.0	eriable/alsable	Saving mode enable	If enabled, the output of inverter will be off when connected load is pretty low or not detected.

	10		
05	Battery type	communication) If "User-Defined 2" is select DC cut-off voltage can be recommended to set to the 20 (full charging voltage pages)	when lithium battery without BMS
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
	Auto restart when over temperature occurs	Restart disable (default)	Restart enable





			We will be a second of the sec		
08	Output voltage	230V (def	240°	220V 08 208V 08	508, 508,
09	Output frequency	50Hz (def	ault)	60нг	60 _{**}
10	Number of series batteries connected		model: default :		50A Settable rogram can't be set up)
11	Maximum utility charging current		model: default :		60A Settable rogram can't be set up)
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01	48V mode	45. 0v	v 7, 44.0V~51.	2V Settable
13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	130	54)	O	

			er is working in Line, Standby or rce can be programmed as below:
		Solar first	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
14	Charger source priority: To configure charger source	Utility first	Utility will charge battery as first priority. Solar energy will charge battery only when utility oower is not available.
	priority	Solar and Utility	Utility will charge battery as first priority. Solar energy will charge battery only when utility oower is not available.
		Only Solar	Solar energy will be the only charger source no matter utility is available or not.
		Power saving mode, only	ter is working in Battery mode or y solar energy can charge battery. battery if it's available and
15	Alarm control	Alarm on (default)	Alarm off
16	Backlight control	Backlight on (default)	Backlight off





17	Beeps while primary source is interrupted	Alarm on (default) Alarm off Alarm off Alarm off
18	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) Bypass enable Bypass enable Bypass enable
19	Bulk charging voltage (C.V voltage). If self-defined is selected in program 5, this program can be set up	EU 19 564v 48V model: default 56.4V, 48.0V~58.4V Settable
20	Floating charging voltage. If self-defined is selected in program 5, this program can be set up	FLU 20 540v 48V model: default 54.0V, 48.0V~58.4V Settable
21	Low DC cut-off voltage. If self-defined is selected in program 5, this program can be set up	FLU 20 540 48V model: default42.0V, 40.0V~48.0V Settable

22	Solar power balance. When enabled, solar input power will be automatical-	Solar power balance enable (Default):	If selected, solar input power will be automatically adjusted according to the following formula: Max. input solar power = Max. battery charging power+ Connected load power.
22	ly adjusted according to connected load power.	solar power balance disable:	If selected, the solar input power will be the same to max. battery charging power no matter how much loads are connected. The max. battery charging power will be based on the setting current in program 2. (Max. solar power = Max. battery charging power)
	AC output mode	Single mode	When not parallel operation
23	*This setting is only available when the inverter is in standby mode (Switch off).Power saving	Single phase:	When the units are used in parallel with single phase
	function will automatically be disable when in parallel operation	It requires 3 inverters to s inverter in each phase. Please select "3PI" for the "3P2" for the inverters cor inverters connected to L3	support three-phase equipment, 1 inverters connected to L1 phase, nnected to L2 phase and "3P3" for the 3 phase.





24	Allow neutral and grounding of AC output is connected together:When enabled, inverter can deliver signal to trigger grounding al and box to short grounding (for neutral and grounding for expansion)	Disable: Neutral and grounding of AC output is disconnected. (Default)		
43	Battery equalization	Battery equalization enable Eq. 43 ENR Battery equalization disable (default) Eq. 43 dl 5 If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.		
44	Battery equalization voltage	EQU 44 58.4 Default 58.4V, 48.0V~58.4V Settable		
45	Battery equalized time	EQL 45 50 Default 60min, 5min~900min Settable		
46	Battery equalized timeout	EQD 46 120 Default 120min, 5min~900min Settable		
47	Equalization interval	EQI 47 30 Default 30days, 1 days~90 days Settable		
48	Equalization activated immediately	Equalization activated immediately on immediately off (default) Eq. 48 LOF If equalization function is enabled in program 43, this program can be setup. If "on" is selected in this program, it's to activate "E9battery "If" off" equalization page will function shows until next activated equalization time arrives based on program 47 setting. At this time, will not be shown in LCD main page.		

5.3 Display Information

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

Setting Information	LCD display	
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output vo	
Input frequency	Input frequency=50Hz INPUT OUTPUT O	V 100%
PV voltage	PV voltage=60V INPUT OUTPUT OUTPUT OHANGING SOLAR UTILITY	7 30 v
Charging current	Current ≥ 10A SO^ 230 Some	Current < 10A SATT SA 230V





Setting Information	LCD display
MPPT Charging power	MPPT charging power=s00W BATT OUTPUT 230 V Japan Jap
Battery voltage/ DC discharg- ing current	Battery voltage=51.0V, discharging current=0A SI OV ONLY ONLY DATT A SUBART ONLY DATT ONLY ONLY DATT O
Output frequency	Output frequency=50Hz SI OV SION SHARING SHA
Load percentage	Load percent = 70% SI OV SI ON SI
Load in VA	When connected load is lower than IkVA, load in VA will present xxx VA like below chart. INPUT 100AB 100FE 100AB 100FE 100AB 100FE 100AB 100FE 100AB 100FE 100AB 100

Setting Information	LCD display	
Load in VA	When load is lower than IkW, load in W will present xxx W like below chart. When load is IkW (ea IkW), will present xx below chart.	load in W
Main CPU version checking (For models with MPPT controller)	Main CPU version 001-02-719 100 02 7 9 CHARGING BOLFINST BATTEREY CHARGING BOLF	
Secondary CPU version checking (For models with MPPT controller)	Secondary CPU version 002-00-719 002 00 7 19 March 19 100% CHARGING UNITARY	
Battery SOC	Battery SOC = 80% Silv BATT BATT Silv Social Soc	





5.4 Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode Note: *Standby mode: The inverter	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.
is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of	orarge batteries.	Charging by utility.
inverter will be off when connected load is pretty low or not detected.		Charging by PV energy.
		No charging.
Fault mode	PV energy and utility	Charging by utility and PV energy.
Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature,	can charge batteries.	Charging by utility.
output short circuited and so on.		Charging by PV energy.
		No charging.

Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by PV energy CHARGING SOLAR UTILITY Charging by utility The solar charging by utility The solar charging by utility The solar charging by utility
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy. Power from battery only. Power from battery only. Power from battery only.





Fault Code	Fault Event	Icon on
1	Fan is locked	<u>_[</u>
2	Over temperature	
3	Battery voltage is too high	<u>_E0</u>
4	Battery voltage is too low	[04]
5	Output short circuited is detected by internal converter comoonents.	(DS)
6	Output voltage is too high.	
7	Overload time out	(T)
8	Bus voltage is too high	_ 80
9	Bus soft start failed	
51	Over current or surge	[5] <u> </u>
52	Bus voltage is too low	[52]
53	Inverter soft start failed	(53)
55	Over DC voltage in AC output	[55]-
56	Battery connection is open	(56)-
57	Current sensor failed	<u>5</u>
58	Output voltage is too low	(58)-
60	Negative power fault	
81	CAN fault	(80)
82	Host loss	8 -

5.5 Warning Code

Warning Code	Warning Event	Audible Alarm	Icon flashing
Fan is locked when inverter is on.		Beep three times every second	هِ]
2	Over temperature	Beep once every second	450)
3	Battery is over-charged	Beep once every second	<u>@</u>
4	Overload	Beep once every 0.5 second	<u> </u>
7	Output power derating	Beep twice every 3 seconds	OVERTOAD OF SOM
10	Solar charger stops due to low battery	Beep once every second	
12	Solar charger stops due to high PV voltage	Beep once every second	
13	Solar charger stops due to overload	Beep once every second	[1 <u>3</u>]^
14	Parallel input utility grid different	Beep once every second	[14]^
15	Parallel input phase error	Beep once every second	[IS] [△]
16	Parallel output phase loss	Beep once every second	(I <u>6</u> ^
17	BMS communication error	Beep once every second	
20	BMS communication error	Beep once every second	<u>~05</u>
33	BMS communication loss	Beep once every second	(∃3}^
34	Cell over voltage	Beep once every second	(34 <u>)</u> *
35	Cell under voltage	Beep once every second	(35)*
36	Total over voltage	Beep once every second	(36)^
37	Total under voltace	Beep once every second	Œ[E]
38	Discharge over current	Beep once every second	(38)
39	Charge over current	Beep once every second	(39 ^A





Warning Code	Warning Event	Audible Alarm	Icon flashing
40	Discharge over temperature	Beep once every second	(HD <u>\</u>
41	Charqe over temperature	Beep once every second	<u> [4]</u> *
42	Mosfet over temperature	Beep once every second	[45]
43	Battery over temperature	Beep once every second	<u>{</u> ∃} <u></u>
44	Battery under temperature	Beep once every second	[HA] _V
45	System shut down	Beep once every second	[45]4

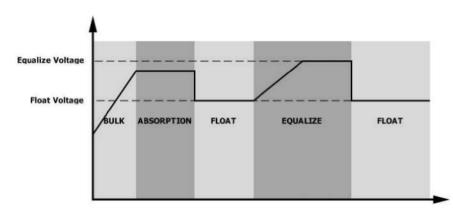
5.6 Battery Equalization

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalizationalso helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

How to Apply Equalization Function

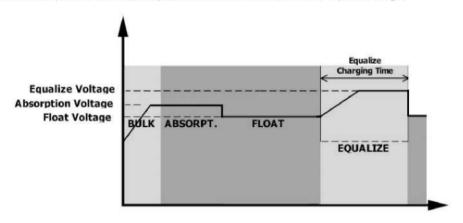
You must enable battery equalization function in monitoring LCD setting program 43 first. Then, you may apply this function in device by either one of following methods:

- Setting equalization interval in program 47.
- 2. Active equalization immediately in program 48.



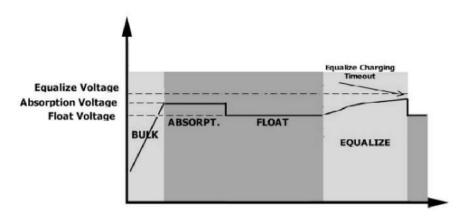
When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.



Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.







5.7 Trouble Shooting

Problem	LCD/LED/Buzzer	Exolanation	What to do
Unit shuts down autnmatically during startup process.	LCD/LEDs and buuer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	Re-charge battery. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (< 1.4V /Cell) 2. Battery polarity is connected reversed.	Check if batteries and the wiring are connected well. Re-charge battery. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as O on the LCD and green LED is ftashing,	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is nashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or 1Do long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS/Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When it's turned on, internal relay is switching on and OFF repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are mnnected well.

Problem	LCD/LED/Buzzer	Exolanation	What to do
	Fault code 01	Fan fault	Replace the fan.
	Fault code 02	Internal temperature of component is over 100°C.	Check if the air flow of the unit is blocked or the ambient temperature is too high.
		Battery is over-charged.	Return to repair center.
	Fault code 03	The battery voltage is too high.	Check if spec and quantity or batteries are meet requirements.
Buzzer beeps	Fault code 05	Output short circuited	Check if wiring is connected well and remove abnormal load.
continuously and red LED is on.	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	Reduce the connected load. Return to repair center
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 08/09/53/57	Internal comoonents failed.	Return to reoair center.
	Fault code 51	Over current or surae	Restart the unit, if the error
	Fault code 52	Bus voltage is too low	happens again, please return
	Fault code 55	Output voltaqe is unbalanced	to repair center.
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.



1. Check if the AC output connects to the grid.

same.

IDgether.

connected well.

Negative power fault

CAN fault

Host loss

Buzzer beeps

continuously

on.

and red LED is

Fault code 60

Fault code 80

Fault code 81

2. Check if the output voltage

setting in Program 8 or all the Inverters in paralllel are the

3. Check if the current sharing

cables are connnected well in

4. Check if all neutral wires of

5. If problem still exists, please return to repair center.

1. Check whether the parallel

communication cables are

2. If problem still exists, please return ID repair center.

the same parallel phases.

all each units in a parallel system are connnected

			The Best Power in the Sur	
				6. WiFi Monitor
Problem	LCD/LED/Buzzer	Exolanation	What to do	



Stepl .Connection between inverter and CubeWiFi module Plug CubeWiFi into the WiFI/GPRS port.

6.1 Connection between inverter and CubeWiFi module







6.2 Download APP

Step 2. Download PVbutler APP

Re-connect your cellphone to your own WLAN WiFi, scan the QR code as below to download PVbutler APP, or go to the website: http://server.pvbutler.com

download and install it.



Android & ios

6.3 Registration and Adding Datalogger

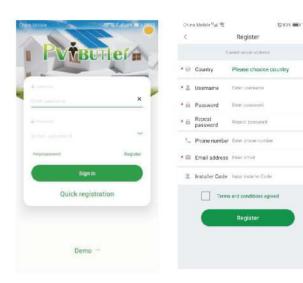
Step 3. Registration and Adding Datalogger

1. Registrate your account in "PVbutler" APP.

Open PVbutler APP, click "Register" on login page. Select country and city, then click "Next" enter next page.

Note: If you select a wrong country and city, the system time may be wrong. Fill out the required information,

then click "Next", it will guide you to the "Addplant"page.



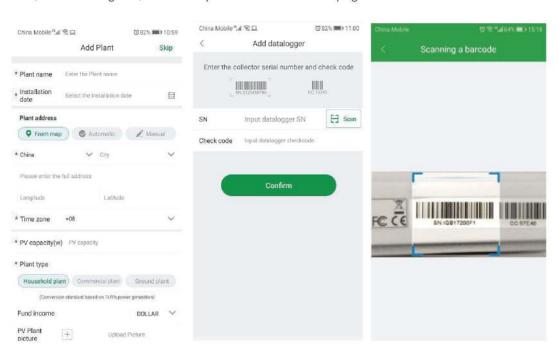
6.4 Add your solar inverter (CubeWiFi box) into your "PVbutler" account.

2. Add your solar inverter (CubeWiFi box) into your "PVbutler" account.

After finishin adding the Plant, it will switch to the "Add datalogger" page. On "Add datalogger" page, scan or

input the CubeWiFi serial number into "Datalog SN" box and input the check code into "Datalogger Checkcode"

box, then click "Register", it will move you to the "Set CubeWiFi" page.







6.5 Connect Your Solar Inverter to the Your Local WiFi Network.

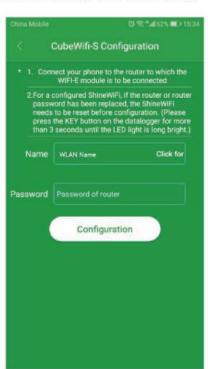
3. Connect your solar inverter to the your local WiFi network.

Fill in your local WiFi network and password, then click "Configuration", after successful configuration, a note

will pop up "Configured successfully", then it will move to the "My Plant" page.

Note: There are 3 LEDs on CubeWiFi, only the blue LED flashing indicates the CubeWiFi module is successfully

connected to the router and PVbutlerserver.

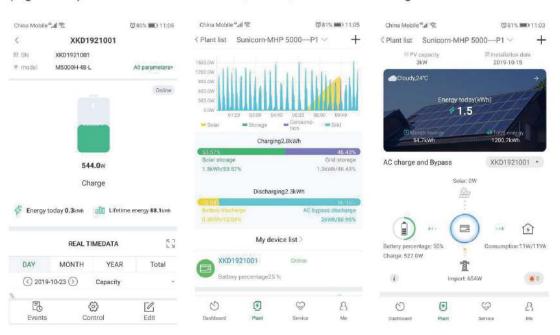




6.6 Start Morntoring Your Solar System

4. Start morntoring your solar system:

After successful configuration, it will move to the "My plant" page, select the inverter in the device list to check the inverter update information. Choose the device from "My device list", you will enter the device page where you can check the device status, records, and do remote setting and control.



6.7 Add/Check/Configure/Delete Your Solar System

5. Add/check/configure/delete your solar system.

Click the "+" sign on the right top side of the "My Plant" page. There are 3 options.

- 1) "Add datalogger" is for adding a new CubeWiFi module to this account.
- 2) "Check datalogger" is to check the CubeWiFi you have added in this account.

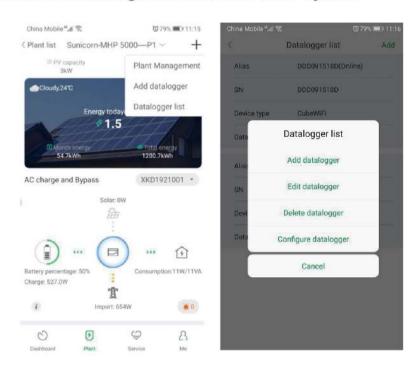
After choosing "Check datalogger", it will move to "Datalogger list" page. Long press the serial number, it will show a dialog with 3 options.

- a) "Change device alias" is used to change the name of the device
- b) "Configure datalogger" is used for configuring the connection of the CubeWiFi module to the router.
- c) "Delete datalogger" is used to remove the CubeWiFi module from this account.
- 3) "Add plant" is used to add a new plant page to this account.





6.7 Add/Check/Configure/Delete Your Solar System



6.8 Reset CubeWiFi to Factory Settings

Step 4. Reset CubeWiFi to Factory Settings

When you have changed your home router password, or changed to a new router, you need to reset CubeWiFi to

factory settings and reconfigure it. Press the KEY button for 6 sec, until all three LEDs long light up, then login to

your PVbutler account, click the "+" on right top of this page, long press this datalogger serial number to reconfigure.

6.8 Reset CubeWiFi to Factory Settings

	Indicate	Troubleshooting
All three LEDs are dark	CubeWifi can not find inverter via USB port	1.Try to reconnect CubeWiFi to the inverter USB port 2.Try to restart the inverter
After configuration, only Red LED flashes	CubeWiFi can't connect to the home router	Check router information a) Router name should consist of English letters and numbers, it does not support special symbols b) For safety reason, please use encrypted wireless network c) It does not support public network that use secondary authentication Check if you filled in the correct name and password of the home router when configuringit
After configuration, Only Green LED flashes	CubeWiFi already connected to the home router, but not connected to PVbutler server	Check if home router is connected to the internet Check if the router firewall allows to select port 5279 and 5280
After configuration, Only Blue LED flashes	CubeWiFi communication OK with inverter, home router, and PVbutler server	Normal working state
Red LED always ON	CubeWiFi module error	Need to replace with a new CubeWiFi
Green LED always ON	CubeWiFi module in switching mode	No response if you press the KEY button during this period
Blue LED always ON	CubeWiFi module is in AP mode	Debug mode, short press the KEY button toquit





6.8 Reset CubeWiFi to Factory Settings

LED State	Indication	
ALL three LED off	CubeWiFi not connected well with inverter USBport	
Only Red LED flashes	CubeWiFi and inverter communication is OK	
Only Green LED flashes	CubeWiFi, inverter and router communication is OK	
Only Blue LED flashes	CubeWiFi, inverter, router and server communication isOk	

CubeWiFi KEY Button Description

Operation	Description
When CubeWiFi is powered on, press the KEY button. (CubeWiFi	CubeWiFi will enter to AP mode (.AP mode is
LED will change from flash to alwaysON)	a debug mode, only allowed for the professional)
When CubeWiFi in AP mode, press The KEY button of CubeWiFi	Quit AP mode
(CubeWiFi LED will change from always ON to flash)	
Long press the KEY button for More than 6 sec (CubeWiFi All LEDs	Reset CubeWiFi to Factorysettings
always ON)	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,